

Hepla® H6000

Material Description:

Hepla® H6000 is a unreinforced Polycarbonate (PC) product.Characteristics include:UL94 HB.

General		
Material Status	• Commercial: Active	
Availability	• Asia Pacific	• North America
	• Europe	• Latin America
	• Middle East	• Africa
Features	• Impact Resistant	• Free Coloring
	• Good Dimensional Stability	• Weather Resistant
	• Good Electrical Properties	• Creep Resistant
RoHS Compliance	• RoHS Compliant	
Processing Method	• Injection Molding	

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.19	g/cm ³	ASTM D792
Moisture Content	0.02	%	
Molding Shrinkage - Flow (3.20 mm)	0.6 to 0.9	%	ASTM D955
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	10 to 12	g/10 min	ASTM D1238
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570

Hardness	Typical Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus	2326	MPa	ASTM D638
Tensile Strength	59	MPa	ASTM D638
Tensile Elongation(Yield)	> 10	%	ASTM D638
Flexural Modulus	2457	MPa	ASTM D790
Flexural Strength	95	MPa	ASTM D790

Impact Properties	Typical Value	Unit	Test Method
Notched Izod Impact(3.2mm)	791	J/m	ASTM D256
Unnotched Izod Impact(3.2mm)	No Break		ASTM D4812

Flammability	Typical Value	Unit	Test Method
Flame Rating(0.8mm)	HB		UL 94

Electrical Properties	Typical Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	Ohms·cm	ASTM D257
Dielectric Constant (1 MHz)	3		ASTM D150
Dissipation Factor (1 MHz)	0.01		ASTM D150
Dielectric Strength ¹ (in Oil)	15	kV/mm	ASTM D149
Arc Resistance	120	sec	ASTM D495

Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load 0.45 MPa,Unannealed	138	°C	ASTM D648
1.8 MPa, Unannealed	132	°C	

Processing Information	Typical Value	Unit
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Injection Pressure	68.9 to 103	MPa
Processing (Melt) Temp	288 to 316	°C
Mold Temperature	82 to 121	°C
Drying Temperature	121	°C
Drying Time	4	hr
Dew Point	-29	°C

NOTES:

¹ Method A (Short-Time)

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前，请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告！在干燥、吹扫和成型过程中，少量有害气体或颗粒物可能会在被释放，这些可能会刺激眼睛，鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解，请勿污染树脂或超过我们为您推荐的热处理温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂，以消除滑倒的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据仅作参考用途，它们可能会受不同因素的影响，使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出，对物料特性是否适合某特殊用途及特性不能给予保证，数据也没有任何法律约束力。更多有关详细的产品监管信息，请联系客户服务

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